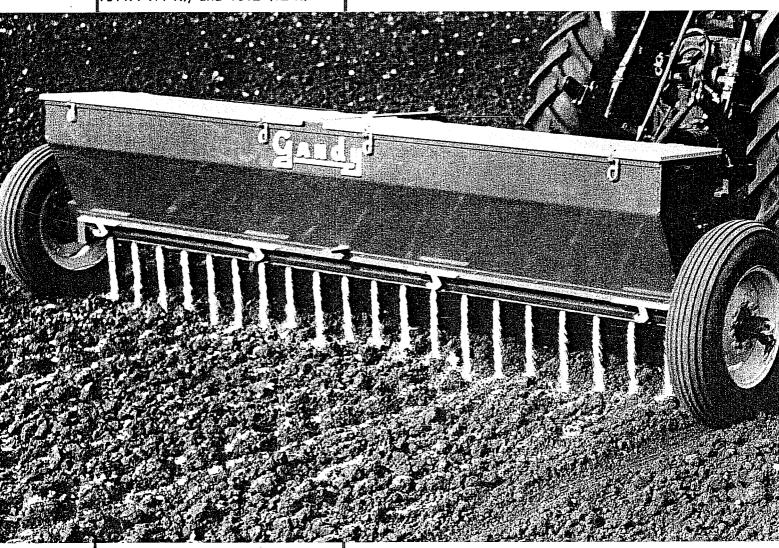


Models 1006, 1006A (6-ft), 1008, 1008A (8-ft), 1010, 1010A (10-ft), 1011A (11-ft), and 1012 (12-ft)



# GANDY COMPANY

10 GANDRUD ROAD

OWATONNA, MINNESOTA 55060

SINCE 1936 . . .

WORLD'S MOST ACCURATE APPLICATORS

This manual is to help you assemble, use, and care for your GANDY spreader. You'll find it a rugged, simple machine that makes extremely high-precision applications. Proper care is extremely important, and this is covered thoroughly. A parts list is in the back, so your dealer can service you easily.

#### DELIVERY REPORT

Delivered to		Address RE D. and Roy No.			
				(Street and No. of K.F.D. and box M	
T	own	County	State	Zip Code Date	
Tota	al acres or hed	ctares		Model Delivered	
Unit	being replace	ed, if any:		Size	
Bran	nd	Size		Serial No.	
were	ROTORS PAIRED is a pair, or gold "left" ROTOR DIRECTI tors have shown on pa	rective action taken a check to see that with a silver "right" a on: check to see that hooks pointed forward	there and a t ro- , as	be sure they're tightened securely.  ALL OTHER BOLTS AND CAP SCREWS: check to see that all are tightly secured.  SLIDE: if too tight (moves too hard) drop slide to lubricate hinge hanger and adjust tension-tee spring.  CLUTCH: be sure stub drive turns free!	
Del:	they turn f GREASE FITTIN see that th AXLE BOLTS, W	reely. GS: check all fitting ey take grease properl HEEL LUG BOLTS: chec	gs to y. k to import	in out-of-gear position. If not, fill off pin.  CASTELLATED NUT FOR SHUT-OFF LEVER: be sure it is snug, so lever can't wobble tance of the Operator's Manual was explained as checked below:	
	OPERATOR'S MA livered and CLEANING: show stub drive, sity of tho tion for st LUBRICATION: when to lub CLUTCH: expl GAUGE: expla PRECISION CAL	NUAL: be sure manual i explained. w how to drop slide, rand rotors. Explain n rough cleaning and pr orage, with slide down show how, where, and ricate. ain operation	s de- emove eces- otec- tell .	ered on page 10.    FIELD-CHECK RESULTS: explain how to check application rate with simplifield check, as covered on pages 8 & IGHTEN BOLTS AFTER FIRST USE: remind to check all bolts and nuts after first half-day of use.    SHUT-OFF LEVER: explain 15 positions.   REAR HITCH: explain use of trailing location and its strength.    AUXILIARY HOPPER: cover thoroughly used.	
Cus	tomer's signat dition, and th	vure below certifies t at he received instruc	hat mach tion as	chine was delivered to him in a satisfacto to its proper operation and maintenance.	
	nedcusto			Signeddealer	
D.,				Ву	

# HOW TO GET THE BEST POSSIBLE RESULTS WITH YOUR NEW GANDY SPREADER

Congratulations upon becoming the owner of a Gandy Spreader! You will find that a great deal of effort has gone into making this a useful, high-quality machine capable of maintaining its high level of accurate performance over many years of service.

However, the quality of service which you

receive will be determined to a great extent by the care you give the machine, and the understanding with which you operate it.

It is our intent that this manual will provide the information you need to use your spreader most effectively, and over the longest possible period of service.

### SET UP PROPERLY — see page 14-15

To begin with, your spreader must be set up properly in order to function properly. Detailed instructions on setting up begin on page 14, and they should be followed very

carefully. NOTE: BE SURE TO TIGHTEN ALL BOLTS AND NUTS AFTER THE FIRST SHORT RUN. THE RIGHT SIDE OF THE MACHINE IS YOUR RIGHT AS YOU FACE THE DIRECTION OF MACHINE TRAVEL.

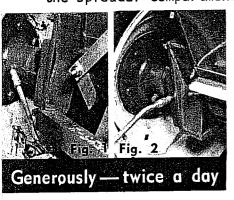
### LUBRICATE PROPERLY Use NLGI No. 2 grease, lithium 12 hydroxystearate, high-temperature (350°).

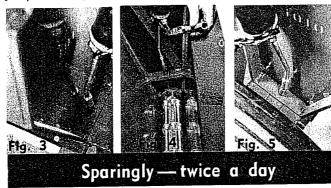
Proper lubrication lengthens machine life, and lack of it shortens life. There are seven fittings which require twice-a-day lubrication, and two which require periodic lubrication, as needed. Those two are on the rate gauge "hand", and on the knee joint at the rear of the hitch pole.

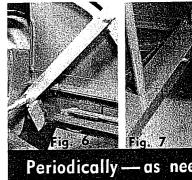
The three rotor bearings are porous bronze, with a grease well, and should be greased sparingly, twice daily. Do not over-grease, as this will force excess grease out into the spreader compartment, possibly causing

interference with feeding of material out through the openings in the hopper bottom.

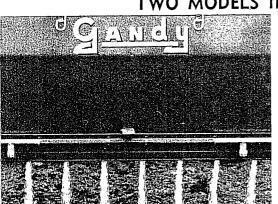
The bearings for the two wheel hubs and the two wheel-hub collars have built-in grease reservoirs, and should be greased generously. In both cases, the bearings are grey-iron on steel, and will give excellent service, but lubrication is extremely important. When lubricated, grease should come out the parting line between the two sections of collar, and also out the inside end of the wheel hub, before you stop.





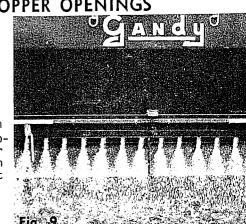


### TWO MODELS IDENTICAL - EXCEPT FOR HOPPER OPENINGS



Agricultural models (Figure 8) have 2-inch openings spaced 6 inches apart in hopper bottom. Spreading plate, calibration pan, powder angles available. In 6, 8, 10, and 12-ft sizes. (A 1006 is a 6-ft. unit.)

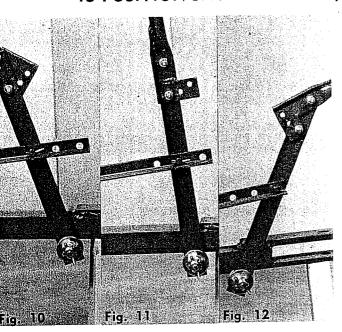
A-series models(Figure 9) have  $1\frac{1}{2}$ -inch openings spaced  $3\frac{3}{8}$  inches apart in hopper bottom. Spreading plate, powder angles furnished standard. Calibration pan available. In 6, 8, 10, and 11-ft sizes. (A 1006A is a 6-ft unit.)



# YOUR GANDY SPREADER IS BUILT FOR EASIEST

# 15-POSITION SHUT-OFF LEVER, FOR EASY REACH





The shut-off lever closes the rate-control slide when you stop the wish to material flow of from the hopper, and wish flow to begin again. There are 15 positions, for easy reach from any tractor seat. By reversing, the handle has five, and there are three more in the connector link. FOR-WARD IS OPEN, TO THE REAR IS SHUT.

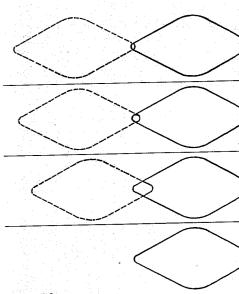
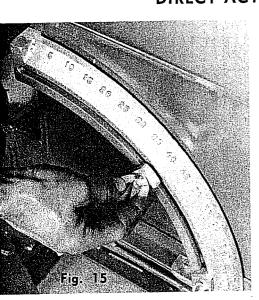


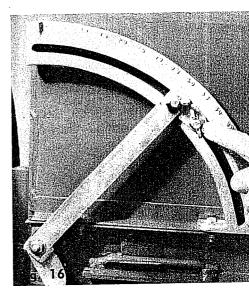
Fig. 13

# DIRECT-ACTING GAUGE GIVES POSITIVE RATE CONTROL

Your slide must stop at the same



place every "turn on" for uniform rates. It does with GANDY, against the high-precision gauge cam. linkage slop, ever! Set gauge easily. Close slide with shut-off lever. Loosen gauge lever and security block wing nuts. Match scribed line on lever with desired number on quadrant (Figure 15). Tighten wing nut. Move security block to gauge (Figure 16). Tighten wing nut. NOTE: ON A-SERIES MACHINES, MAXI-MUM OPENING IS AT (51). DO NOT RE-MOVE HEX-NUT-SECURED BLOCK WHICH STOPS GAUGE AT THIS POINT!



# SELECT APPLICATION RATE ... CHOOSE GAUGE SETTI

With thousands of different formulations of fertilizers and chemicals on the market, it is impossible to provide specific, calibrated settings for all of them. Here is a simple process for finding the setting you should use, for your material, at your rate, at your speed: MAKE A TRIAL GAUGE SETTING AT SOME NUMBER BETWEEN 15 AND 20. FOR MOST FERTILIZERS AVAILABLE, THIS WILL APPLY APPROXIMATELY 200 POUNDS PER ACRE AT FIVE MILES PER HOUR.

Next, check your actual application rate. Do this by filling the hopper level full, and then covering a known area, such as an acre. Then, re-fill the hopper, keeping a record of how much material it takes to re-fill.

DIVIDE THE AMOUNT REQUIRED TO RE-FILL BY THE AREA COVERED. THE RESULT WILL BE YOUR ACTUAL APPLICATION RATE, AT YOUR FIELD SPEED. For example, if you used 200 pounds to refill, and had covered exactly one acre, your

### ND HIGHEST-PRECISION OPERATION

### APED OPENINGS-PUNCHED INTO BOTTOM AND SLIDE AT SAME TIME

GANDY diamond-shaped openings (Figure 13) have small, circular ends. No corners, ever, for particles to "hang up" in. Very small openings are oval-shaped, larger are circular, still larger are oval. Larger yet are diamond-shaped.

Precision application requires absolute uniformity of openings, at all times, from one end of the hopper to the other. Bottom and slide (Figure 14), punched as mated pair, are never separated during manufacture. This assures uniform openings at all sizes, always.

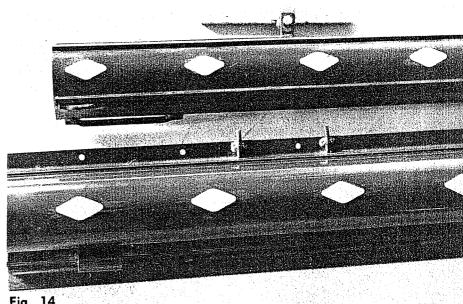
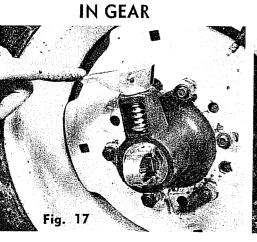


Fig. 14

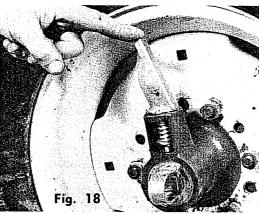
### SIMPLE THREE-POSITION CLUTCH IN HUB

The three-position clutch lever in each hub is easily moved to IN GEAR position (Figure

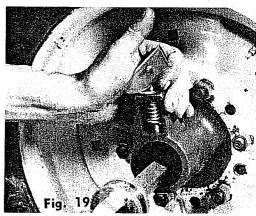
17) or OUT OF GEAR (Figure 18). Third position (Figure 19) is used for rotor removal.



#### OUT OF GEAR



#### FOR ROTOR REMOVAL



### FIELD-CHECK YOUR RESULTS

rate would be 200 pounds per acre.

If your trial setting gave you too low a rate, increase the setting and try again. If your trial setting gave you too high a rate, reduce the setting and try again. When you find the setting that gives you the desired rate for your speed, enter it in the calibration record chart on page 11.

These figures may be of some help in your

computations. Based on a field length of 80 rods, or a mile, here is the area covered in one round with various sizes of machines:

MACHINE WIDTH	PORTION OF ACRE COVERED IN ONE ROUND
6 ft	3/8 or 0.38
8 ft	1/2 or 0.50
10 ft	5/8 or 0.63
11 ft	11/16 or 0.69
12 ft	3/4 or 0.75

## MAKE PRECISION CALIBRATIONS EASILY WITH CALIBRATION PAN

You can easily make a precision calibration for any material. Use calibration pan furnished with A-series (available for agricultural) models. It is half the machine width and hangs under hopper to catch amount metered out. SPEED AFFECTS RATE! YOU MUST DRIVE AT ACTUAL OPERATING SPEED WHEN CALIBRATING!

To determine speed, measure an 88-foot run with a GANDY Measuring Wheel. Time your runs. At 1 mph, it will take 60 seconds. At 2, 30 seconds; at 3, 20; at 4, 15; at 5, 12; etc.

To calibrate, measure distance for your size machine (see chart). Catch material delivered in that distance. Weigh it. Multiply by 20 to get actual rate in pounds per acre.

To simplify calibration, stake off HALF the

distance for your size machine. Begin ahead of starting stake, opening the shut-off lever as you pass it. Close lever at end stake. Turn around. Open lever as you pass stake again and close at starting stake. This way, spreader is always at starting place when it is time to weigh a sample. WHEN YOU FIND THE SETTING THAT WILL APPLY AT THE RATE YOU WANT. ENTER IT IN THE CHART AT RIGHT.

MACHINE SIZE	SIZE OF CALIBRATION PAN	NUMBER OF FEET DRIVEN TO COLLECT SAMPLE FOR 1/20 ACRE
6-ft	3 <b>-</b> ft	726 ft
8-ft	4-ft	544 <b>.</b> 5 ft
10-ft	5-ft	435.6 ft
11-ft	5½-ft	396 ft
12-ft	6 <b>-</b> ft	363 ft

# LONG SPREADER LIFE DEPENDS UPON THOROUGH CLEANING

Two kinds of machines must be thoroughly cleaned -- a cement mixer and a fertilizer spreader. Either can be easily ruined by poor cleaning. On the other hand, thorough cleaning of your GANDY spreader will assure you of almost indefinite service.

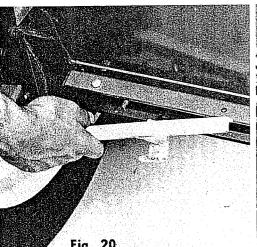
Cleaning your GANDY spreader is simple task, and one that can be performed very quickly. First, run the machine until the hopper is empty -- or until it will no longer apply fertilizer uniformly.

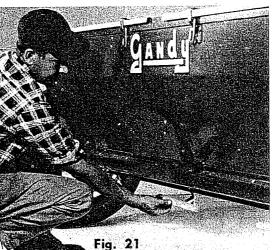
Then, make a note of the gauge setting, for future reference. Move the gauge block to the far-open position. Move the gauge itself to the far-open position -- 70 on ag-

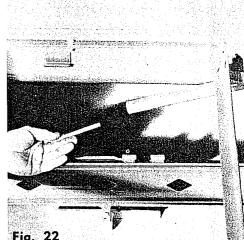
ricultural units, and 51 on A-series units. Pull the shut-off lever forward so that the rate-control slide is "wide open".

Unlatch the spring-loaded tension tees (Figure 20) which hold the slide tight against the hopper bottom. (Adjustable springs are completely shielded, stay like new for life of spreader. If adjusting, be sure to leave some slack for compression of the spring.)

Drop the slide (Figure 21). Slide is free to swing down, away from hopper, when last tension tee is unlatched. If you wish, you may remove slide completely by taking out a cotter pin and removing a clevis pin (Figure 22). And it won't go back together wrong!







DATE MATERIAL	FORMULA	RATE (#/A)	SPEED (mph)	GAUGE STG

#### EASY-TO-USE ACRE COUNTER

An acre counter (extra equipment) records wheel revolutions. This converts easily to

REVOLUTIONS PER ACRE, for various sizes of tires
tire 14-inch rim size spreader size size spreader size 5 8 10 11 12 6 8 10 11 12

| Size | Spreader Size | Size | Spreader Size | Spreader Size | Spreader Size | Spreader Size | Size | Spreader S

acreage, using chart below listing all sizes of machines, with various sizes of tires.

	nachii	nes.				_
tire			nch 1			ſ
size	SI	read	der s	ize		
	6	8	10	11	12	L
6.00	1012	759	607	552	506	
6.50	990	743	594	540	495	١,
	Ĺ	•				l
	<u> </u>	•				L

	20-	inch	rim	
spreader			size	
6	8	10	11	12
788	591	473	430	394
762	571	457	415	381
729	547	438	398	365
	6 788 762	sprea 6 8 788 591 762 571	spreader 6 8 10 788 591 473 762 571 457	spreader size

Example: 6350 revolutions makes 10 acres with 10-ft spreader and 7.10-15 tires.

# ND YOU CAN CLEAN A GANDY IN ONLY MOMENTS!

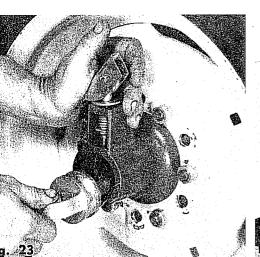
Pull out stub drive that drives rotor. Release as shown in Figure 23.

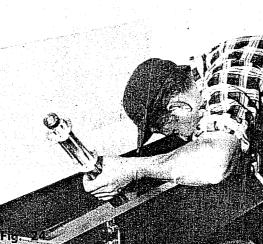
Reach inside hopper, slide rotors to end of hopper until free of center bearing and lift out. Hopper is now cleared, for cleaning. NOTE: THIS CAN BE DONE VERY QUICKLY. IN LESS THAN A MINUTE, YOU CAN DROP SLIDE AND REMOVE BOTH ROTORS.

Using a cloth or glove, sweep loose material out hopper bottom openings. Wipe clean, so there is no fertilizer left on inside of hopper, or on outside of hopper bottom, or on either side of the rate-control slide. This is important, as fertilizer becomes very difficult to remove after it is "hardened on".

If spreader will not be used for several days, or will be stored until the next season, use an oily cloth to cover both inside and outside of both hopper bottom and slide with a light coating of oil. Leave slide in its "dropped" position, and place rotors inside hopper. Close cover and secure. If at all possible, shed machine, out of weather.

CAUTION: BE SURE TO INSTALL ROTORS AS SHOWN IN FIGURE 25, WITH "HOOKS" POINTED FORWARD, WHEN PREPARING FOR NEXT USE. RIGHT ROTOR IS SILVER, AND HAS "R" ON END. LEFT ROTOR IS GOLD, HAS "L" ON END.





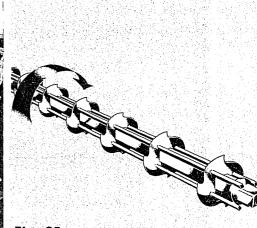
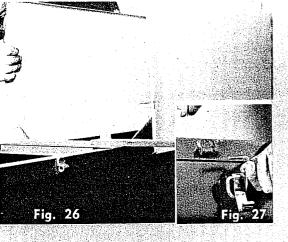


Fig. 25



Reverse positivelocking lids easily, for filling from either side

Twin toggle locks for each lid assure positive control

Identical "hinge halves" are placed on both sides of the hopper, so the lids can be installed on either side. The lids themselves have the other halves of the hinges, and are held in place with a hinge pin, secured by a cotter pin in each hinge. The hinge-halves not used for the lids are used to hold the toggle locks -- two per lid. They are held in place by a cotter pin (Figure 27) and must also be changed when the lids are reversed.

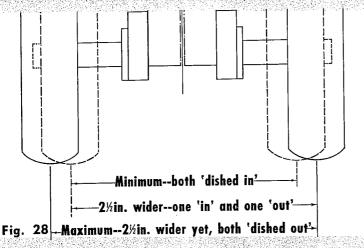
Each lid is also equipped with a spill guard which makes it possible to shovel material against the lid without danger of loss. In addition, the guard serves as a lock, to hold the lid upright.

# ENJOY THESE CONVENIENCE FEATURES

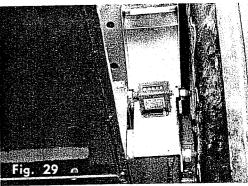
Get 14, 15, 16, or 20- inch wheels

"Dish" them "in" or "out" to get three wheel settings

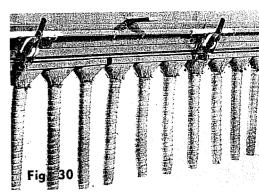
You can use practically any tire you wish, with four different rim sizes -- all of which mount on the same hub. In addition, all the wheels can be "dished in", for minimum wheel center spacing, or "out", for maximum spacing, which is five inches more. Or, dish one "in" and one "out", for an in-between setting.



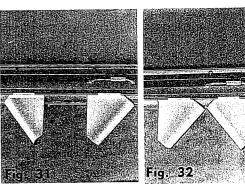
### TAILOR YOUR



This simple acre counter is easily mounted to record revolutions of the wheel.



Funnel-tubes carry material closer to ground when hopper is carried on another unit.

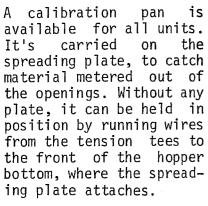


Band with deflectors (Figure 31) or switch them side-forside for side-dressing (Figure 32). They are installed in the same way as the closures below (Figure 36).

Hole closures (Figure 36) are used with deflectors (above) and for banding. To install, place hook over square roo on front of slide, pull with pliers on lip end to snap over rod on back of slide.

### KEVDEK O HE JOR MILH 1412 EXIKY EGOILWENI

Spreading plates are furnished with A-series models, and are available for agricultural units. They spread the ribbons to create a broadcast pattern. They hook into the front of the hopper bottom, and are suspended at the rear by chains which hook into the tension tees. Height is easily adjusted.



Auxiliary hoppers are available in 8, 10, and 12foot sizes for application of granular chemicals, trace elements, or seeding of small-seeded Openings are six crops. inches apart. Drop tubes are available as extra equipment; also hole closures, similar to those shown in Figure 36.

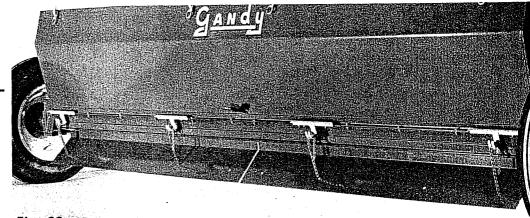
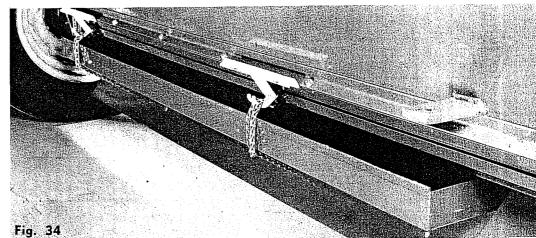
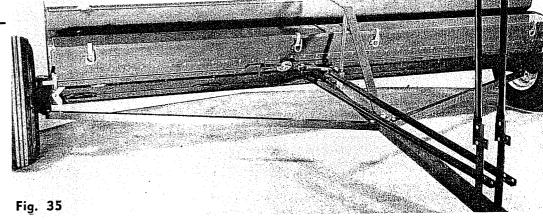
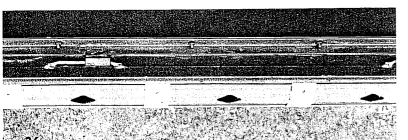


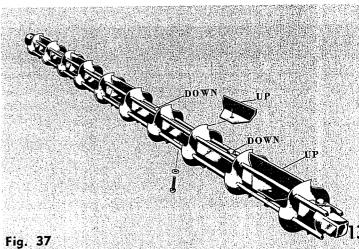
Fig. 33



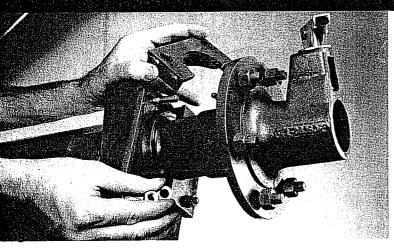


Powder angles, recommended for powdery materials, are furnished with A-series units, available for agricultural models. Install alternately "up" and "down" (Figure 37). Draw cap screw snug without bowing 4-inch square rod.





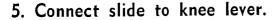
## SETTING-UP INSTRUCTIONS



#### 1. Install hubs and wheels.

TO PREVENT POSSIBLE DAMAGE TO HOPPER BOTTOM. BE SURE TO LEAVE WOODEN PROTECTIVE STRIP IN PLACE ON THE BOTTOM UNTIL THE UNIT IS COMPLETELY READY FOR USE. Right end of hopper is rate-gauge end. Reference numbers in instructions are same as on exploded-view drawings and in the parts list.

- 1. Install axles (25, 26) (if not installed). 2. Install hubs (28) (if not). Secure col-
- lars (6) using extra nuts and lock washers on long bolts (25b, 26b). 3. Install wheels (8) with bolts and nuts (28-
- 1, 28-2). Dish "in" or "out" as desired.



14.

- 1. Pull down on outer end of pole to bring hopper to upright position.
- 2. Free the connector link (24) which is wired to the rate-control slide (9-1).
- 3. Remove cotter pin (23b) from clevis pin (23a) in knee lever (23) on hopper end of
- 4. Place connector link in knee lever clevis and re-insert clevis pin. Secure with cot- 3. Bolt upper part of shut-off lever (21) to ter pin.

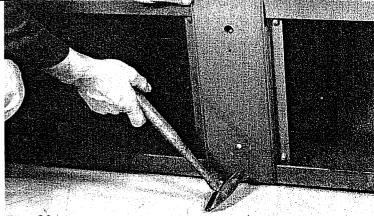


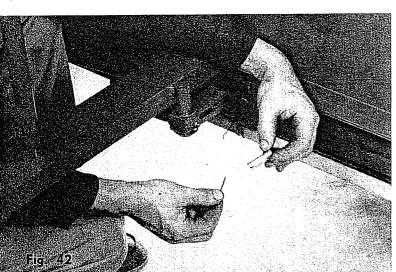
Fig. 39

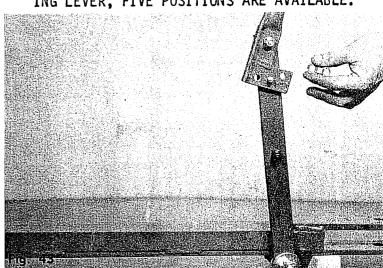
### 2. Install rain trough.

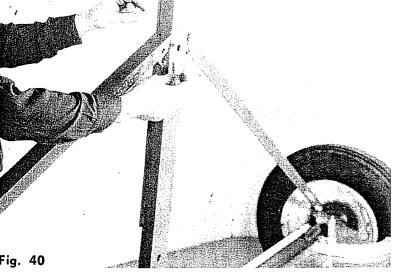
- 1. With hopper on its back (gauge up), remove
- rain trough, covers, and hardware bag. 2. Fasten rain trough (13) in place over center frame with drive screw (13a).
- 3. If not in place, install rotors. silver bar at right end, as shown in Figure 25. Secure with stub drive assembly (27).

### 6. Install shut-off lever.

- 1. Bolt lower part of shut-off lever (20) in place on right side of pole. Place weldedin pin to right. Use bolt (19), place a wrought washer (19¢) on each side of lever.
- Secure with castellated nut (19a). just tight enough to hold lever in posi-(Not too tight, or lever can't be moved easily.) Lock with cotter pin (19b).
- lower part with hex screw (20a) lock washer (20b), and nut (20c). NOTE: BY REVERS-ING LEVER, FIVE POSITIONS ARE AVAILABLE.





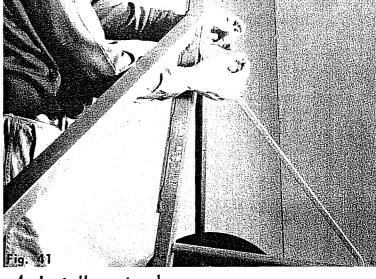


### 3. Install pole and braces.

Break open pole bundle and its related parts.

1. Bolt right brace (17) to right axle, using hex screw (17a) and lock nut (17b).

- 2. Bolt pole (18) to hopper with hex screw (18a), lock washer (18b), and nut (18c).
- 3. Bolt right brace to tab on pole with hex screw (17a) and lock nut (17b).
- 4. Bolt left brace to axle and tab on pole.



#### 4. Install center brace.

- 1. Bolt center brace upright (14) to pole, using lock washer (14a) and nut (14b).
- 2. Bolt center brace (15) to upright, using lock washer (14a) and nut (14b).
- Bolt center brace to center frame of hopper, placing lock washer (15c) on hex screw (15a) before threading into nut which is welded in place on lower side of center frame.
- 4. Bolt center brace to pole using hex screw (15b), lock washer (15c), and nut (15d).

### 7. Connect drag link to shut-off, knee levers.

1. Connect end of drag link (22) with one hole to knee lever (23). Secure with cotter pin (23b).

2. Connect other end of drag link (with three holes) to shut-off lever. Secure with cotter pin (20d). NOTE: WITH THE THREE HOLES IN THE DRAG LINK, AND THE FIVE POSITIONS FOR THE UPPER PART OF THE SHUT-OFF LEVER, A TOTAL OF FIFTEEN POSITIONS ARE AVAILABLE FOR THE TOP END OF THE LEVER.

### 8. Install lids and locks.

 Install lids (11) on whichever side of hopper is desired. Secure with clevis pin (11a) and cotter pin (11b).

2. Install cover locks (12) in "hinge halves" on side of hopper opposite cover hinges.

Secure with cotter pins (12a).

3. Remove wooden protective strip from bottom of hopper. Machine is ready for use. AFTER A SHORT PERIOD OF USE, CHECK NUTS AND BOLTS. TIGHTEN IF NECESSARY. CAUTION: DO NOT TRAIL MACHINE BEHIND CAR OR TRUCK. WHEEL BEARINGS ARE NOT DESIGNED FOR HIGH SPEEDS.

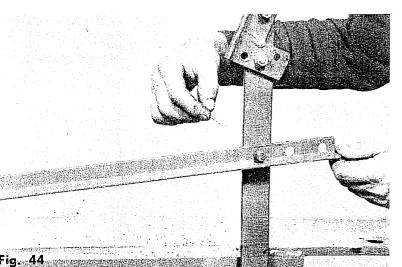
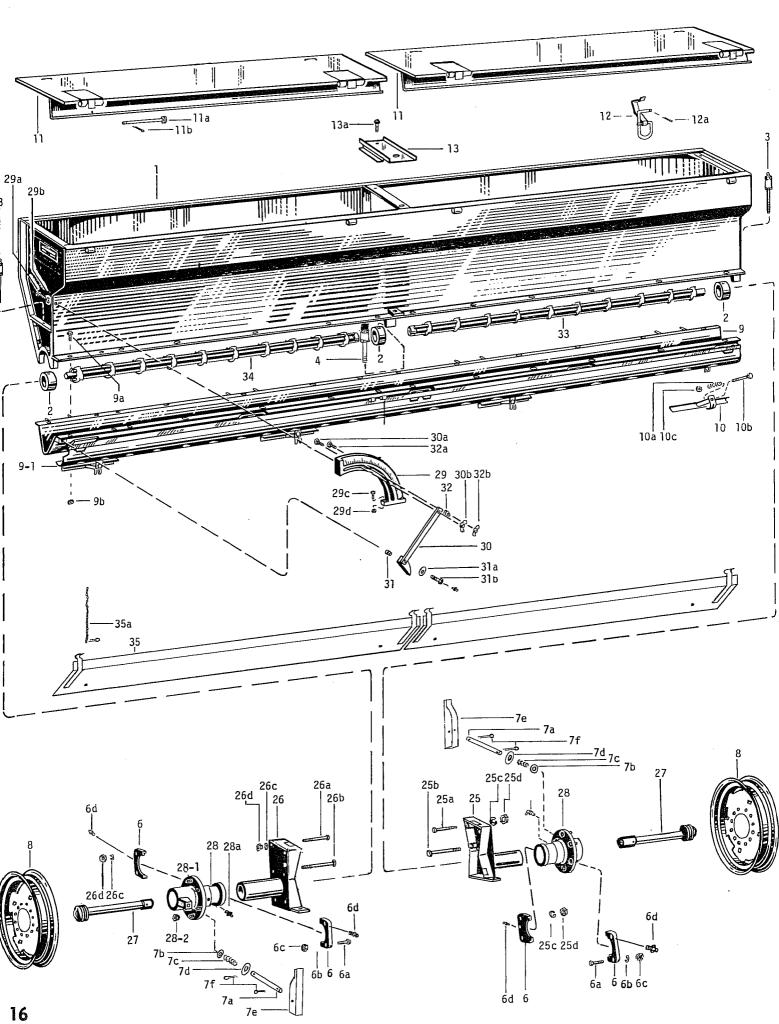
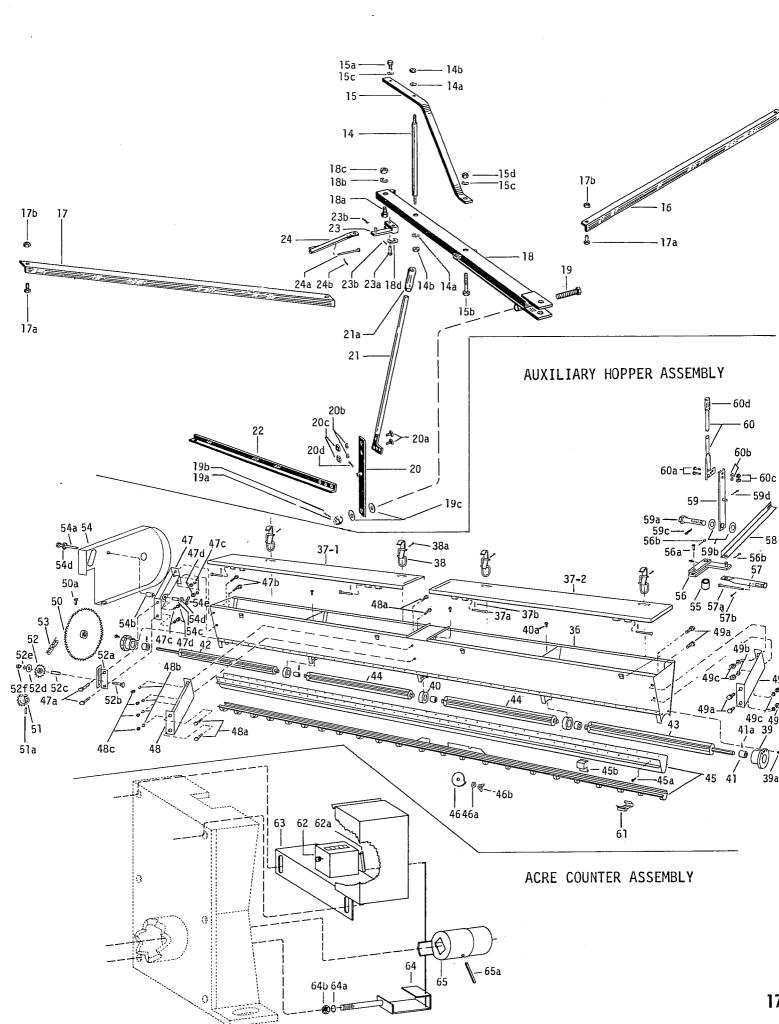


Fig. 45





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| Description |
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1......5-116314......Calibration pan for 1011Á
1......1-125214.....Calibration pan for 1012
            1....-06190-1....Deflector, left. Used for side dressing or banding, one left and one right per row.
1...-06190-2.....Deflector, right. Used for side dressing or banding, one left and one right per row.
1-06113......Snap-on hole closures (order for number of holes to be closed off)
AUXILIARY HOPPER FOR SPREADER
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57b. | 6018034 | Cotter pin (1/B x 3/4) (in place in above clevis 58 | 4-065470 | Drag link |
58 | 4-065478 | Drag link |
59 | 3-05229 | Lever, lower |
59a | 1 | 4-05531 | Bolt, lever pivot (3/4 x 5-1/2 - 16) |
59b. | 2 | 58034 | Wrought washer (3/4) |
59c | 60316114 | Cotter pin (1/B x 1) |
1 | 1-0526-5 | Washer (used on Model 1020 only) |
1 | 72532100 | Spring pin (5/32 x 1) (used on Model 1020 only) |
60 | 1 | 3-05429-3 | Lever, upper 60a | 2 | 3003811416 | Hex screw (3/B x 1-1/4 - 16) |
60b | 2 | 57038 | Lock Washer (3/B) |
60c | 2 | 4303816 | Hex nut (3/B - 16) |
60d | 1 | 3-05429-4 | Rubber grip (1 x 5) |
60d | 1 | 3-05429-4 | Rubber grip (1 x 5) |
60d | 2 | 4-066470 | Resilient rotor, 5 blade (6 ft.)
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The Gandy Company warrants all material and workmanship on equipment delivered to you to be free of defects for a period of twelve months from date of its first use under normal farm use. Any part or parts thought to be defective within this warranty period are to be returned to the Gandy Company's plant, collect. If found defective by Gandy Company, replacement parts will be forwarded free of charge, prepaid. No service charge or expense on the equipment will be allowed unless such expense has been previously authorized in writing by the Gandy Company. (Serial number of the unit involved is required by the Gandy Company on all Warranty claims.) Gandy Company policy is to improve products whenever it is practical to do so. We reserve the right to make changes or add improvements at any time without incurring any obligation to make such changes on products sold previously.





### PLEASE PROTECT YOURSELF AND OTHERS!

As with electricity, automobiles, or guns, there is always potential danger with powerful chemicals if proper care is not taken in their handling and use. The same is true with even the simplest machines.

"Haste makes waste" is so true when you're working with machines. Never be lulled into false security by lack of a power-take-off. Even a small scratch or cut can develop into a serious complication.

And be especially careful with chemicals. Your safety is at stake, plus the welfare of those who depend upon you. In addition, the safety of all who may use your crop depends upon your applying chemicals as recommended. So follow chemical manufacturer's labels closely!