



# Illustrated Parts & Packing List

815 Rice Lake Street, Owatonna, MN 55060

For a complete distributor & dealer list go to [www.gandy.net](http://www.gandy.net)

## 4926 Gang Roller

### Three 24 x 48 Rollers (12 Foot Wide)

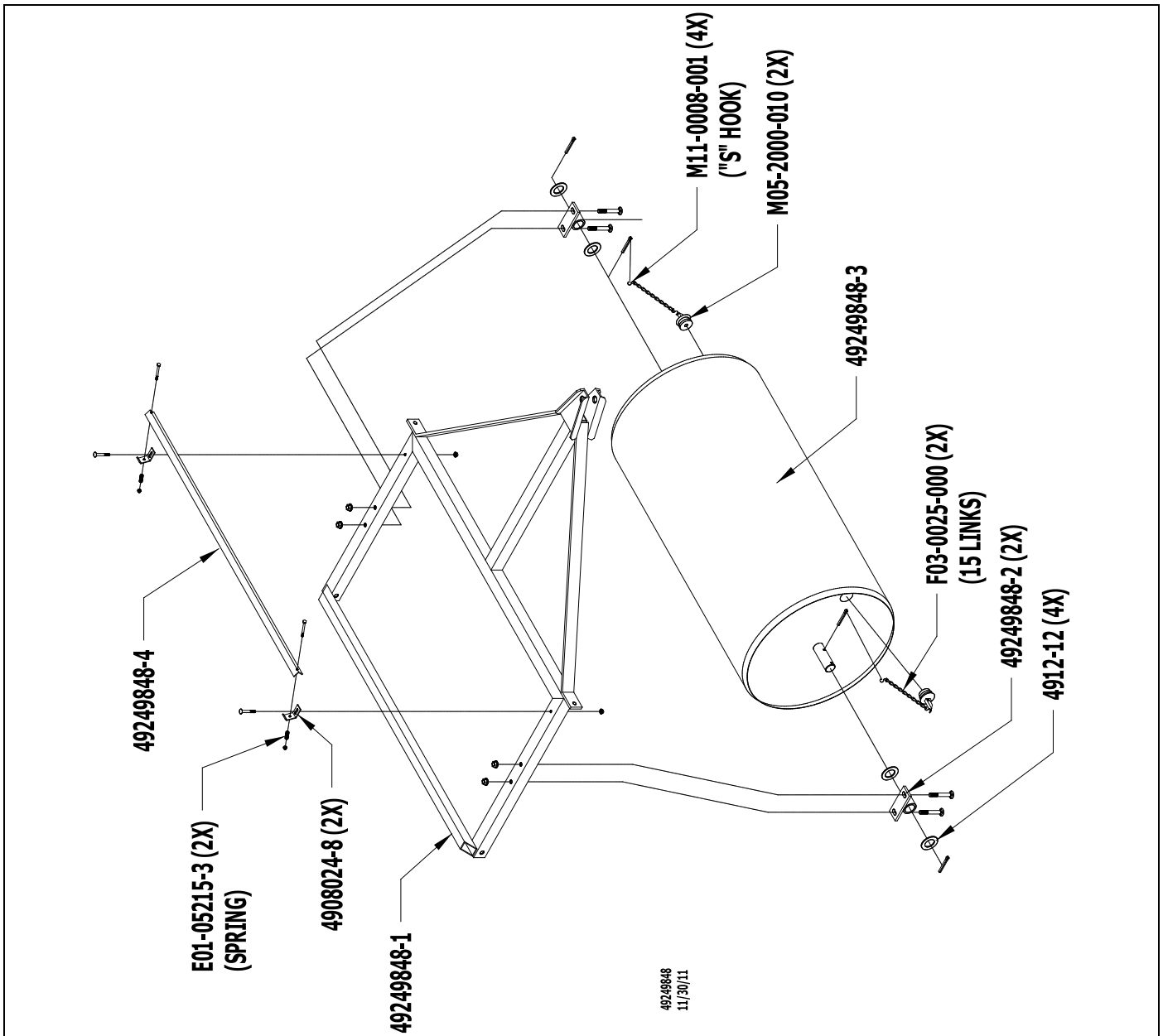
(All hardware in hardware bag unless otherwise noted)

- 1..... **49249848..... Center Roller Crate**
  - 1..... 49249848-3 .....Drum 24 x 48 (Roller)
    - Use: 2 Decal, Gandy Diamond (N02-0001-093) **(in place on roller)**
    - 4 S-Hook (#63) (M11-0063-000)
    - 2 Sash Chain #25 (15-Links Long) (F03-0025-015)
    - 2 Rubber Plug 2-inch Snap-Tite (M05-2000-010)
  - 2..... 49249848-2 .....Mounting Bracket (Bearings) **(in place on roller)**
    - Use: 2 Grease Fitting (D01-5010-050) **(in place on bearing)**
    - 4 Washer (1-1/2) (4912-12) **(in place on roller)**
    - 4 Cotter Pin (1/4 x 2-1/2) (C20-0250-070) **(in place on roller)**
    - 4 Carriage Bolt (1/2 x 2-3/4) (C04-0500-110)
    - 4 Whiz Flange Nut (1/2) (C01-0500-030)
  - 1..... 49249848-1 .....Frame 24 x 48 Roller (Hitch)
  - 1..... 49249848-4 .....Scraper, Angle
    - Use: 2 Mounting Bracket Scraper (4908024-8)
    - 2 Spring (E01-05215-3)
    - 2 Hex Bolt (1/4 x 2-1/4) (C03-0250-090)
    - 2 Lock Nut, Nylon (1/4) (C01-0250-040)
    - 2 Carriage Bolt (5/16) (C04-0312-100)
    - 2 Whiz Flange Nut (5/16) (C01-0312-030)
- 1..... **49249848-H .....Hardware Bag**
  - 2..... C01-0250-040.....Lock Nut, Nylon (1/4)
  - 2..... C01-0312-030.....Whiz Flange Nut (5/16)
  - 4..... C01-0500-030.....Whiz Flange Nut (1/2)
  - 2..... C03-0250-090.....Hex Bolt (1/4 x 2-1/4 gr5)
  - 2..... C04-0312-100.....Carriage Bolt (5/16 x 2-1/2)
  - 4..... C04-0500-110.....Carriage Bolt (1/2 x 2-3/4)
  - 2..... E01-05215-3.....Spring
  - 2..... F03-0025-015.....Sash Chain #25 (15-Links Long)
  - 2..... M05-2000-010.....Rubber Plug 2-inch Snap-Tite
  - 4..... M11-0063-000.....S-Hook (#63)
  - 2..... 490824-8 .....Mounting Bracket Scraper

- 1..... 4926-A ..... Gang Roller Crate (Outer Rollers & Frames)**
- 2..... 49249848-3 .....Drum 24 x 48 (Roller)
    - Use: 4 Decal Gandy Diamond (N02-0001-093) **(in place on roller)**
    - 8 S-Hook (#63) (M11-0063-000)
    - 4 Sash Chain #25 (15-Links Long) (F03-0025-015)
    - 24 Rubber Plug 2-inch Snap-Tite (M05-2000-010)
  - 4..... 49249848-2 .....Mounting Bracket (Bearings) **(in place on roller)**
    - Use: 4 Grease Fitting (D01-5010-050) **(in place on bearing)**
    - 8 Washer (1-1/2) (4912-12) **(in place on roller)**
    - 8 Cotter Pin (1/4 x 2-1/2) (C20-0250-070) **(in place on roller)**
    - 8 Carriage Bolt (1/2 x 2-3/4) (C04-0500-110)
    - 8 Whiz Flange Nut (1/2) (C01-0500-030)
  - 2..... 4926-1 .....Frame, Side Roller 24 x 48 Roller (Gang)
  - 2..... 49249848-4 .....Scraper, Angle
    - Use: 4 Mounting Bracket Scraper (4908024-8)
    - 4 Spring (E01-05215-3)
    - 4 Hex Bolt (1/4 x 2-1/4) (C03-0250-090)
    - 4 Lock Nut, Nylon (1/4) (C01-0250-040)
    - 4 Carriage Bolt (5/16) (C04-0312-100)
    - 4 Whiz Flange Nut (5/16) (C01-0312-030)
  - 2..... 4926-2 .....Brace, Side Hitch
    - Use: 2 Hex Bolt (1/2 x 1-1/2) (C03-0500-062)
    - 2 Hex Bolt (5/8 x 1-1/2) (C03-0625-060)
    - 2 Wrought Washer (1/2) (C02-0500-030)
    - 2 Wrought Washer (5/8) (C02-0625-030)
    - 2 Lock Nut, Center Point (1/2) (C01-0500-040)
    - 2 Lock Nut, Center Point (5/8) (C01-0625-040)
  - 4..... 4926-3 .....Mount Angle
    - Use: 6 Hex Bolt (5/8 x 3) (C03-0625-121)
    - 6 Wrought Washer (5/8) (C02-0625-030)
    - 6 Lock Nut, Center Point (5/8) (C01-0625-040)
- 1..... 4926-H .....Hardware Bag**
- 4..... C01-0250-040.....Lock Nut, Nylon (1/4)
  - 4..... C01-0312-030.....Whiz Flange Nut (5/16)
  - 8..... C01-0500-030.....Whiz Flange Nut (1/2)
  - 2..... C01-0500-040.....Lock Nut, Center Point (1/2)
  - 8..... C01-0625-040.....Lock Nut, Center Point (5/8)
  - 2..... C02-0500-030.....Wrought Washer (1/2)
  - 8..... C02-0625-030.....Wrought Washer (5/8)
  - 4..... C03-0250-090.....Hex Bolt (1/4 x 2-1/4)
  - 2..... C03-0500-062.....Hex Bolt (1/2 x 1-1/2)
  - 2..... C03-0625-060.....Hex Bolt (5/8 x 1-1/2)
  - 6..... C03-0625-121.....Hex Bolt (5/8 x 3)
  - 4..... C04-0312-100.....Carriage Bolt (5/16 x 2-1/2)
  - 8..... C04-0500-110.....Carriage Bolt (1/2 x 2-3/4)
  - 4..... E01-05215-3.....Spring
  - 4..... F03-0025-015 .....Sash Chain #25 (15-Links Long)
  - 4..... M05-2000-010.....Rubber Plug 2-inch Snap-Tite
  - 8..... M11-0063-000.....S-Hook (#63)
  - 4..... 4908024-8 .....Mounting Bracket Scraper
  - 4..... 4926-3 .....Mount Angle

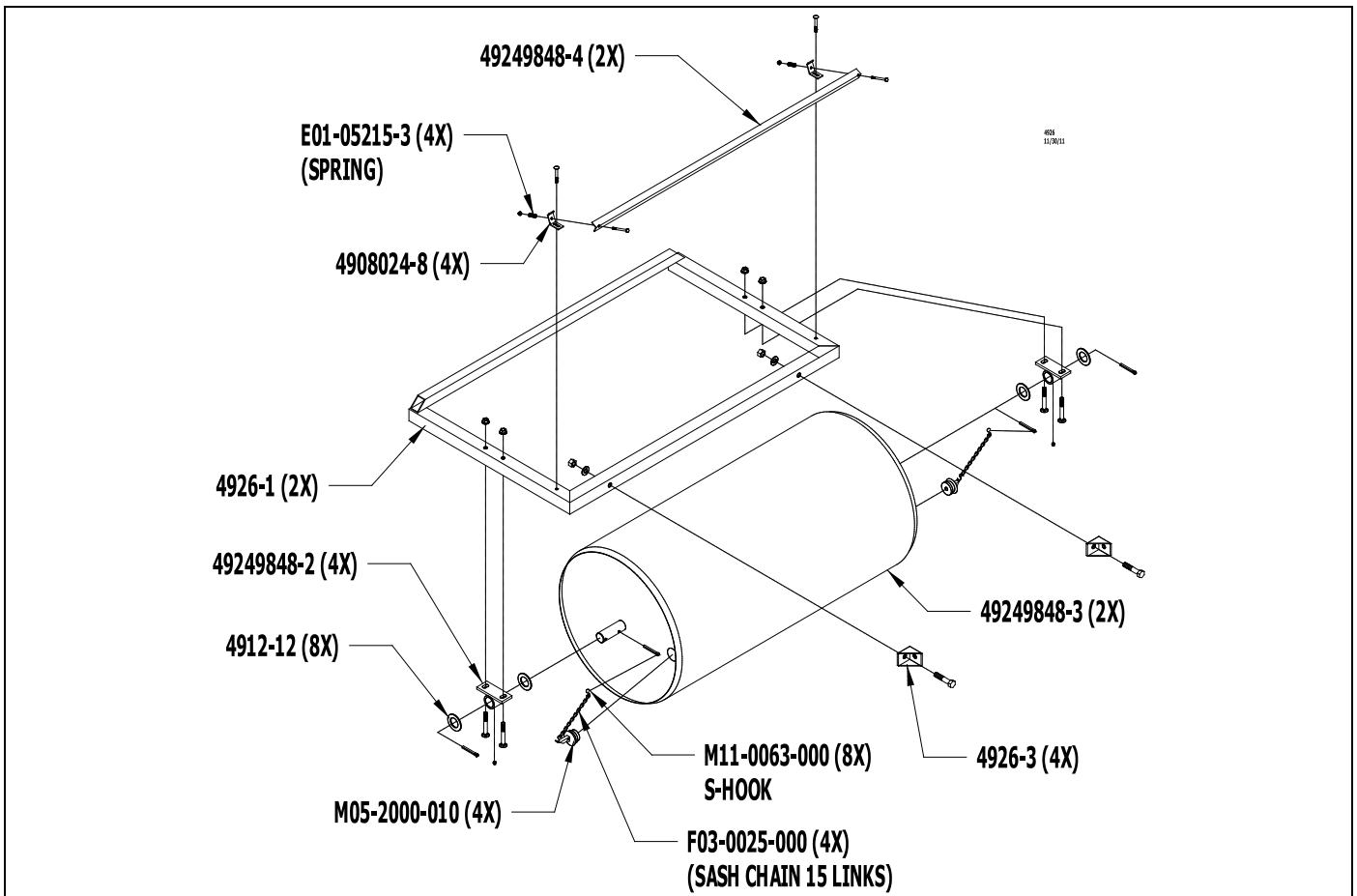
## Installation Instructions For 49249848 Center Roller Crate

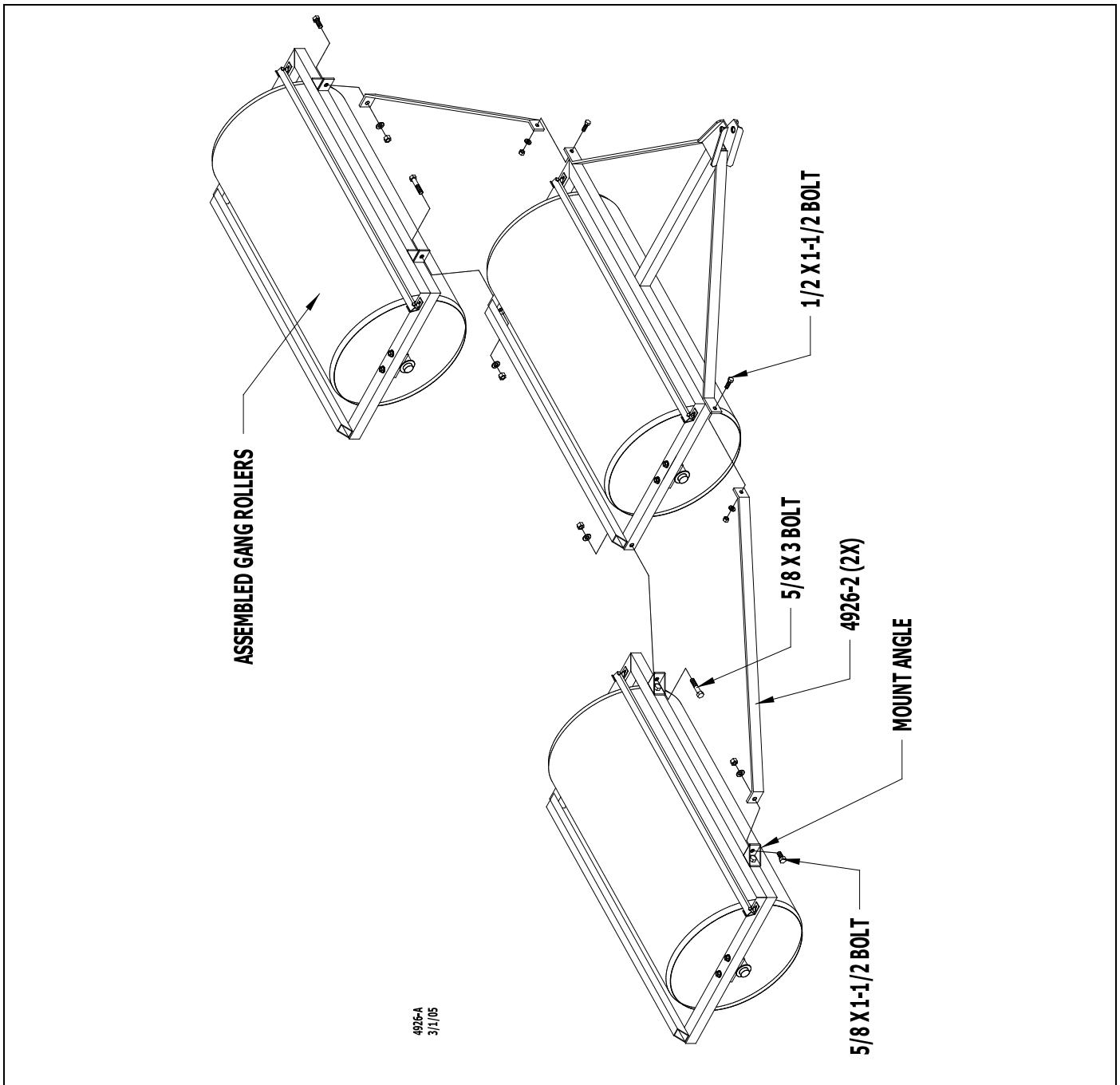
1. Attach roller to frame using the two 1/2 x 2-3/4 carriage bolts. Slide bolts through bearings into holes in frame. Secure with 1/2 whiz flange nuts. **Grease bearings now before use.**  
**Note: Failure to do so will result in damage to axle shaft.**
2. Attach scraper mounting brackets to both ends of scraper angle using 1/4 x 2-1/4b hex bolts, springs and lock nuts. Attach assembly to frame in front of roller using two 5/16 x 2-1/2 carriage bolts and whiz flange nuts. Check for desired clearance then tighten.
3. Assemble S-hook into one end of sash chain. Insert other end of S-hook into hole in rubber plug snap flange. Clinch both ends of S-hook to secure sash chain to plug. Assemble another S-hook into other end of sash chain. Insert other end of S-hook into eye of innermost cotter pin on roller axle. Insert rubber plug into bung hole on roller, ensuring that length of sash chain is as desired for easy fit. Adjust S-hook, position if necessary, and clinch both ends to secure rubber plug to axle. Do this for both ends.



### Installation Instructions For 4926-A Crate (outside rollers)

1. Attach two mount angles (4926-3) to front of roller frame (4926-1) using the 5/8 x 3 bolts, washers and lock nuts. Slide bolt through mount angle into hole in front of roller frame. Do not tighten completely. Mount angles need to pivot freely. Repeat for other frame.
2. Attach roller (49249848-3) to frame (4926-1) using the four 1/2 x 2-3/4 carriage bolts and whiz nuts. Slide bolts through bearings into holes in frame. Tighten securely.  
**Grease bearings now before use. Note: Failure to do so will result in damage to axle shaft.**
3. Attach scraper mounting bracket (4908024-8) to both ends of scraper angle (49249848-4) using 1/4 x 2-1/4 hex bolts, springs and lock nuts. Slide bolt through scraper angle into hole in scraper mounting bracket and then through spring. Attach assembly to frame (4926-1) in front of roller using two 5/16 x 2-1/2 carriage bolts and whiz flange nuts. Check for desired clearance then tighten.
4. Assemble S-hook into one end of sash chain. Insert other end of S-hook into hole in rubber plug snap flange. Clinch both ends of S-hook to secure sash chain to plug. Assemble another S-hook into other end of sash chain. Insert other end of S-hook into eye of innermost cotter pin on roller axle. Insert rubber plug into bung hole on roller, ensuring that length of sash chain is as desired for easy fit. Adjust S-hook, position if necessary, and clinch both ends to secure rubber plug to axle. Do this for both ends of both rollers.
5. Attach gang roller to the 49249848 lawn roller package (center roller with hitch). Attach mount angle (4926-3) already fastened to gang roller to rear corner of center hitch using 5/8 x 3 bolt, washer and lock nut. Attach the side hitch brace (4926-2) to front corner of center roller using 1/2 x 1-1/2 bolt, washer and lock nut. Then attach side hitch brace to other mount angle on gang roller using 5/8 x 3 bolt, washer, and lock nut. Do not tighten completely. Mount angles and side hitch brace need to pivot freely. Repeat for other side.
6. If bearings were not greased in Step#1 do so now. **Failure to do so will result in damage to axle shaft.**





**Operation & Storage (Please read the following for proper use and storage.)**

**Grease fittings on each bearing before use and every hour during prolonged use. 3 MPH max travel speed.**  
 Check all bolts for tightness after first two hours of use; check periodically thereafter.  
 Do not cross rocky areas, gravel drive ways or paved areas as large or small rocks will dent or could puncture roller.  
 Drain water before transport or storage. Leave rubber plug out over storage so any small amounts of water will evaporate. Water will freeze over winter and can damage roller beyond repair.

GDY-4926-PPL  
 Drawings: 49249848, 4926, 4926-A  
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